SAFETY DATA SHEET

Issuing Date 17-Dec-2014 **Revision Date** 16-July-2015 **Revision Number** :1

1. IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND THE COMPANY/UNDERTAKING

GHS product identifier

Product Name G-25B

Other means of identification

Synonyms 73562, 73563

Recommended use of the chemical and restrictions on use

Recommended Use Synthetic grinding fluid

Uses advised against No information available

Supplier's details

Supplier Address

ITW Pro Brands
616 East Industrial Street
DeWitt, IA 52742
TEL: 1-800-241-8334 for US/ +1 770-243-8800 outside US

Emergency telephone number

Emergency Telephone Number CHEMTREC: 1-800-424-9300 for US/ 703-527-3887 outside US

2. HAZARDS IDENTIFICATION

Classification

This chemical is considered hazardous according to the OSHA Hazard Communication Standard 2012 (29 CFR 1910.1200)

Skin Corrosion/Irritation	Category 1 Subcategory 1B
Serious Eye Damage/Eye Irritation	Category 1
Specific Target Organ Systemic Toxicity (Single Exposure)	Category 3

GHS Label elements, including precautionary statements

Emergency Overview

Signal Word **Danger**

Hazard Statements

- Causes severe skin burns and eye damage
- May cause respiratory irritation.
- May cause drowsiness or dizziness

Appearance: Yellow Orange **Physical State:** Liquid **Odor:** Slight Amine

Precautionary Statements

Prevention

- Wear eye/face protection.
- Do not breathe dust/fume/gas/mist/vapors/spray.
- Wash face, hands and any exposed skin thoroughly after handling.
- Use only outdoors or in a well-ventilated area.
- Obtain special instructions before use.
- Do not handle until all safety precautions have been read and understood.
- Use personal protective equipment as required.

General Advice

- Immediately call a POISON CENTER or doctor/physician.
- Specific treatment (see supplemental instructions on the administration of antidotes on this label)
-

Eyes

- IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
- Immediately call a POISON CENTER or doctor/physician.
-

Skin

- IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
- Wash contaminated clothing before reuse.

Inhalation

- IF INFIALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.

Ingestion

- IF SWALLOWED: Rinse mouth. DO NOT induce vomiting

Storage

- Store in a well-ventilated place. Keep container tightly closed.

Disposal

- Dispose of contents/container to an approved waste disposal plant.

Hazard Not Otherwise Classified (HNOC)

Not applicable

Other information

<1% of the mixture consists of ingredient(s) of unknown toxicity.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Chemical Name	CAS-No	Weight %	Trade secret
Triethanolamine	102-71-6	10-20	*
Ethanolamine	141-43-5	5-10	*

Boric acid	10043-35-3	5-10	*
Diisopropanolamine	110-97-4	3-7	*

**The exact percentage (concentration) of composition has been withheld as a trade secret.*

4. FIRST AID MEASURES

Description of necessary first-aid measures

Eye Contact IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Call a physician or Poison Control Center immediately.

Skin Contact IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower. Call a physician or Poison Control Center immediately.

Inhalation IF INHALED: Remove to fresh air and keep at rest in a position comfortable for breathing Call a physician or Poison Control Center immediately.

Ingestion Rinse mouth. Do NOT induce vomiting. Call a physician or Poison Control Center immediately.

Protection of First-aiders Use personal protective equipment. Avoid contact with skin, eyes and clothing.

Most important symptoms/effects, acute and delayed

Most Important Symptoms/Effects Dizziness. Serious eye irritation or damage, Burn, Drowsiness, Irritation.

Indication of immediate medical attention and special treatment needed, if necessary

Notes to Physician Treat symptomatically.

5. FIRE-FIGHTING MEASURES

Suitable Extinguishing Media

Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

Unsuitable Extinguishing Media None

Specific Hazards Arising from the Chemical

The product causes bums of eyes, skin and mucous membranes. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing.

Explosion Data

Sensitivity to Mechanical Impact None.
Sensitivity to Static Discharge None.

Protective Equipment and Precautions for Firefighters

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal Precautions Use personal protective equipment. Avoid contact with skin, eyes and clothing. Wash thoroughly after handling.

Environmental Precautions

Environmental Precautions Do not flush into surface water or sanitary sewer system. See Section 12 for additional Ecological Information.

Methods and materials for containment and cleaning up

Methods for Containment Prevent further leakage or spillage if safe to do so. Dike to collect large liquid spills.

Methods for Cleaning Up Dam up. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Use personal protective equipment. Sweep up and shovel into suitable containers for disposal.

7. HANDLING AND STORAGE

Precautions for safe handling

Handling Ensure adequate ventilation. Do not get in eyes, on skin, or on clothing. Do not breathe vapors or spray mist. Wear personal protective equipment. Wash thoroughly after handling.

Conditions for safe storage, including any incompatibilities

Storage Keep container tightly closed. Store in original container. Keep locked-up.

Incompatible Products Strong oxidizing agents.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Control parameters

Exposure Guidelines

Chemical Name	ACGIH TLV	OSHA PEL	NIOSH IDLH
Triethanolamine 102-71-6	TWA: 5 mg/m^3	-	-

Ethanolamine 141-43-5	STEL: 6 ppm TWA: 3 ppm	TWA: 3 ppm TWA: 6 mg/m^3 (vacated) TWA: 3 ppm (vacated) TWA: 8 mg/m^3 (vacated) STEL: 6 ppm (vacated) STEL: 15 mg/m^3	IDLH: 30 ppm TWA: 3 ppm TWA: 8 mg/m^3 STEL: 6 ppm STEL: 15 mg/m^3
Boric acid 10043-35-3	TWA: 2 mg/m^3 inhalable fraction STEL: 6 mg/m^3 inhalable fraction	"	"

ACGIH TLV: American Conference of Governmental Industrial Hygienists - Threshold Limit Value. OSHA PEL: Occupational Safety and Health Administration - Permissible Exposure Limits. NIOSH IDLH: Immediately Dangerous to Life or Health.

Appropriate engineering controls

Engineering Measures Showers
Eyewash stations
Ventilation systems

Individual protection measures, such as personal protective equipment

Eye/Face Protection Tightly fitting safety goggles.
Skin and Body Protection Wear protective gloves/clothing.
Respiratory Protection I If exposure limits are exceeded or irritation is experienced, NIOSH/MSHA approved respiratory protection should be worn. Positive-pressure supplied air respirators may be required for high airborne contaminant concentrations. Respiratory protection must be provided in accordance with current local regulations.

Hygiene Measures When using, do not eat, drink or smoke. Provide regular cleaning of equipment, work area and clothing.

9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Physical State	Liquid	**Appearance**	Yellow orange
Odor	Amine	**Odor Threshold**	No information available

Property	**Values**	**Remarks/ - Method**
pH	9.7	at 10%
Melting Point/Range	No data available	None known
Boiling Point/Boiling Range	100 °C / 212 °F	None known
Flash Point	>93 °C / >200 °F	PMCC
Evaporation rate	<1	None known
Flammability (solid, gas)	No data available	None known
Flammability Limits in Air		
upper flammability limit	No data available	
lower flammability limit	No data available	
Vapor Pressure	No data available	
Vapor Density	>1	None known
Specific Gravity	1.04	None known
Water Solubility	Soluble in water.	None known
Solubility in other solvents	No data available	None known
Partition coefficient: n-octanol/water	No data available	None known

Autoignition Temperature	No data available	None known
Decomposition Temperature	No data available	None known
Viscosity	No data available	None known
Flammable Properties	Not flammable	
Explosive Properties	No data available	
Oxidizing Properties	No data available	

Other information

VOC Content (g/l) 42.06 g/l

10. STABILITY AND REACTIVITY

Reactivity

No data available.

Chemical stability

Stable under recommended storage conditions.

Possibility of hazardous reactions

None under normal processing.

Hazardous Polymerization

Hazardous polymerization does not occur.

Conditions to avoid

None known based on information supplied.

Incompatible materials

Strong oxidizing agents.

Hazardous decomposition products

Carbon oxides, Nitrogen Oxides (NOx).

11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure

Product Information	Product does not present an acute toxicity hazard based on known or supplied information.
Inhalation	May cause irritation of respiratory tract. May cause drowsiness and dizziness.
Eye Contact	Causes serious eye damage.
Skin Contact	Causes severe skin burns.

Ingestion Ingestion causes burns of the upper digestive and respiratory tract.

Component Information

Chemical Name	LD50 Oral	LD50 Dermal	LC50 Inhalation
Water	90 ml_/kg (Rat)	-	-
Triethanolamine	= 4190 mg/kg (Rat)	> 2000 mg/kg (Rabbit) > 16 mL/kg (Rat)	-
Boric acid	= 2660 mg/kg (Rat)	>2000 mg/kg (Rabbit)	>0.16 mg/L (Rat) 4 h
Ethanolamine	= 1720 mg/kg (Rat)	= 1 mL/kg (Rabbit) = 1025 mg/kg (Rabbit)	-
Diisopropanolamine	= 4765 mg/kg (Rat)	= 8000 mg/kg (Rabbit) = 16000 mg/kg (Rat)	-

Symptoms related to the physical, chemical and toxicological characteristics

Symptoms Irritation. May cause drowsiness and dizziness.

Delayed and immediate effects and also chronic effects from short and long term exposure

Sensitization No information available.
Mutagenic Effects No information available.
Carcinogenicity Contains no ingredients above reportable quantities listed as a carcinogen.

Chemical Name	ACGIH	IARC	NTP	OSHA
Triethanolamine		Group 3		
Boric acid		-		-

ACGIH: (American Conference of Governmental Industrial Hygienists)
None

IARC: (International Agency for Research on Cancer)
Group 3

OSHA: (Occupational Safety & Health Administration)
X - Present

Reproductive Toxicity No information available.

STOT - single exposure May cause respiratory irritation.
STOT - repeated exposure No information available.
Aspiration Hazard No information available.

Numerical measures of toxicity – Product

Acute Toxicity <1% of the mixture consists of ingredient(s) of unknown toxicity.

The following values are calculated based on chapter 3.1 of the GHS document:

LD50 Oral 8199 mg/kg; Acute toxicity estimate
LD50 Dermal 11866 mg/kg; Acute toxicity estimate

12. ECOLOGICAL INFORMATION

Ecotoxicity

The environmental impact of this product has not been fully investigated.

<1 % of the mixture consists of components(s) of unknown hazards to the aquatic environment

Chemical Name	Toxicity to Algae	Toxicity to Fish	Toxicity to Microorganisms	Daphnia Magna (Water Flea)
Triethanolamine 102-71-6	EC50 72 h: = 216 mg/L (Desmodesmus subspicatus) EC50 96 h: = 169mg/L (Desmodesmus subspicatus)	LC50 96 h: 10600 - 13000 mg/L flow-through (Pimephales promelas) LC50 96 h: > 1000 mg/L static (Pimephales promelas) LC50 96 h: 450 - 1000 mg/L static (Lepomis macrochirus)		EC50 24 h: = 1386 mg/L (Daphnia magna)
Boric acid 10043-35-3		LC50 72 h: = 1020 mg/L flow-through (Carassius auratus)		EC50 48 h: 115-153 mg/L (Daphnia magna)
Ethanolamine 141-43-5	EC50 72 h: = 15 mg/L (Desmodesmus subspicatus)	LC50: 227 mg/L Pimephales promelas 96 h flow-through LC50: 3684 mg/L Brachydanio rerio 96 h static LC50: 300-1000 mg/L Lepomis macrochirus 96 h static LC50: 114-196 mg/L Oncorhynchus mykiss 96 h static LC50: >200 mg/L Oncorhynchus mykiss 96 h flow-through	EC50 = 110 mg/L 17 h EC50 = 12200 mg/L 2 h EC50 = 13.7 mg/L 30 min	EC50 48 h: = 65 mg/L (Daphnia magna)
Diisopropanolamine 110-97-4	EC50 72 h: = 270 mg/L (Desmodesmus subspicatus)	LC50 96 h: 1000-2200 mg/L static (Brachydanio rerio) LC50 96 h: 1000-2200 mg/L static (Leuciscus idus)		EC50 48 h: = 277.7 mg/L (Daphnia magna Straus)

Persistence and Degradability No information available.
Bioaccumulation No information available.

Chemical Name	Log Pow
Triethanolamine	-2.53
Ethanolamine	-1.91
Boric acid	-0.757
Diisopropanolamine	-0.79

Other Adverse Effects

No information available.

13. DISPOSAL CONSIDERATIONS

Waste Disposal Methods This material, as supplied, is not a hazardous waste according to Federal regulations (40CFR 261). This material could become a hazardous waste if it is mixed with or otherwise comes in contact with a hazardous waste, if chemical additions are made to this material, or if the material is processed or otherwise altered. Consult 40 CFR 261 to determine whether the altered material is a hazardous waste. Consult the appropriate state, regional, or local regulations for additional requirements.

Contaminated Packaging Do not re-use empty containers.

14. TRANSPORT INFORMATION

DOT Not regulated

TDG Not regulated.

MEX Not regulated

15. REGULATORY INFORMATION

International Inventories

TSCA Complies

Legend

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory
DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List

U.S. Federal Regulations

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372.

SARA 311/312 Hazard Categories

Acute Health Hazard	Yes
Chronic Health Hazard	No
Fire Hazard	No
Sudden Release of Pressure Hazard	No
Reactive Hazard	No

Clean Water Act

This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40CFR 122.42):

CERCLA

This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355). There may be specific reporting requirements at the local, regional, or state level pertaining to releases of this material.

U.S. State Regulations

California Proposition 65

This product contains the following Proposition 65 chemicals:

Chemical Name	CAS-No	California Prop. 65
Diethanolamine	111-42-2	Carcinogen

U.S. State Right-to-Know Regulations

Chemical Name	New Jersey	Massachusetts	Pennsylvania	Illinois	Rhode Island

Triethanolamine	X	X	X		X
Boric acid				X	
Ethanolamine	X	X	X	X	X
Diisopropanolamine		X	X		

U.S. EPA Label Information

EPA Pesticide Registration Number Not applicable

16. OTHER INFORMATION

NFPA	**Health Hazard** 1	**Flammability** 1	**Instability** 0	**Physical and Chemical Hazards** -
HMIS	**Health Hazard** 1	**Flammability** 1	**Physical Hazard** 0	**Personal Protection** X

**Indicates a chronic health hazard.*

Prepared By ITW Pro Brands
616 East Industrial Street
DeWitt, IA 52742

Revision Date 16-July-2015
Revision Note No information available.

General Disclaimer

The information provided on this SDS is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guide for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered as a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other material or in any process, unless specified in the text.

End of Safety Data Sheet